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| CCS FOUNDRY POUR SHEET ACCOUNT # 4206-4410  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| NAME |  |  |  | PHONE # |  | STUDENT I.D. # |  |
|   |   |   |   |   |   |   |   |  |
|  |  |  | ADDRESS |  |  | DATE |  |  |
|  |  |  |   |   |   |   |   |  |
|  |  |  |  |  |  |  |  |  |
| SKETCH YOUR PIECE (INCLUDING SPRUES AND VENTS) |  |  |  |
|  |  |  |  |  |  |  |  |  |
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|  |  |  |  |  |  |  |  |  |
| BR = 10 x WAX WEIGHT + CUP |  |  |  |  |  |  |
| AL = 3 x WAX WEIGHT + CUP |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| ESTIMATED METAL WEIGHT | WAX WEIGHT BEFORE SHELL | ORGANIC BURNOUT  |
|   |   |  |   |   |  |   |   |  |
|  |  |  |  |  |  |  |  |  |
| MATERIAL | WEIGHT |  | COST |  | TOTAL |  |  |
|  |  |  |  |  |  |  |  |  |
| CERAMIC SHELL |   |   |  $ 10.00 / LB |   |   |  |
| SAND + resin |   |   |   |  $ 12 / 50LB BAG |   |   |  |
| RUBBER |   |   |   |  $ 8.00 / LB |   |   |  |
| BRONZE |   |   |   |  $ 12.00 / LB |   |   |  |
| ALUMINUM |   |   |  $ 5.00 / LB |   |   |  |
| WAX to reclaim |  |  |  $ 6.00 / LB |  |  |  |
| IRON |   |  |   |  NO CHARGE |   |   |  |
|  |  |  |  |  |  |  |  |  |
|  |  |  |  |  | SUBTOTAL |   |   |  |
|  |  |  |  |  | TAX (6%) |   |   |  |
|  |  |  |  |  | TOTAL |   |   |  |
|  |  |  |  |  |  |  |  |  |
|  |  |  | I UNDERSTAND THAT FLAWS OR DEFECTS COULD OCCUR AT ANY PHASE OF THE CASTING PROCESS. I WILL NOT HOLD CCS OR ITS EMPLOYEES RESPONSIBLE FOR ANY SAID DEFECTS. I UNDERSTAND AND AGREE TO ALL ABOVE CHARGES. I UNDERSTAND THAT MY REGISTRATION AND TRANSCRIPTS MAY BE HELD UNTIL MY BALANCE IS PAID IN FULL. PAYMENTS CAN BE MADE TO THE BUISNESS OFFICE WITH CASH, CHECK OR CHARGE OR IN THE METASLHOP WITH YOUR ONE CARD. ALL CHARGES MUST BE PAYED IN FULL BEFORE PIECES MAY LEAVE THE FOUNDRY |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| SIGNATURE & DATE |  |  |  |  |  |  |  |
|   |   |  |  |  |  |  |  |  |